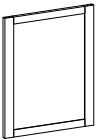


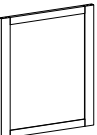


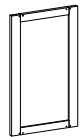


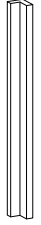



# ASSEMBLY INSTRUCTIONS FOR BASE CABINETS


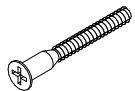
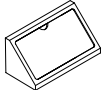
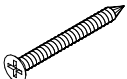

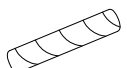
*Thank you for choosing Pacific Teak Millworks outdoor cabinetry! You have selected the most beautiful, finest quality outdoor living cabinetry available. Properly installed and cared for, your teak cabinetry will provide a lifetime of beauty, enjoyment and flawless operation for your new outdoor living area.*

## CONTENTS:

### Cabinet Components:

No	Item	No	Item
1	 End panel no back panel	6	 Standard legs
		7	 Corner legs
2	 End panel with back panel	8	 plastic levelers
		9	 Toe kick 13"-18"-24"-30"
3	 Back Panel		
4	 Filler 2"	10	 Toe kick side no back panel
5	 Filler corner	11	 Toe kick side with back panel

### Assembly Hardware:

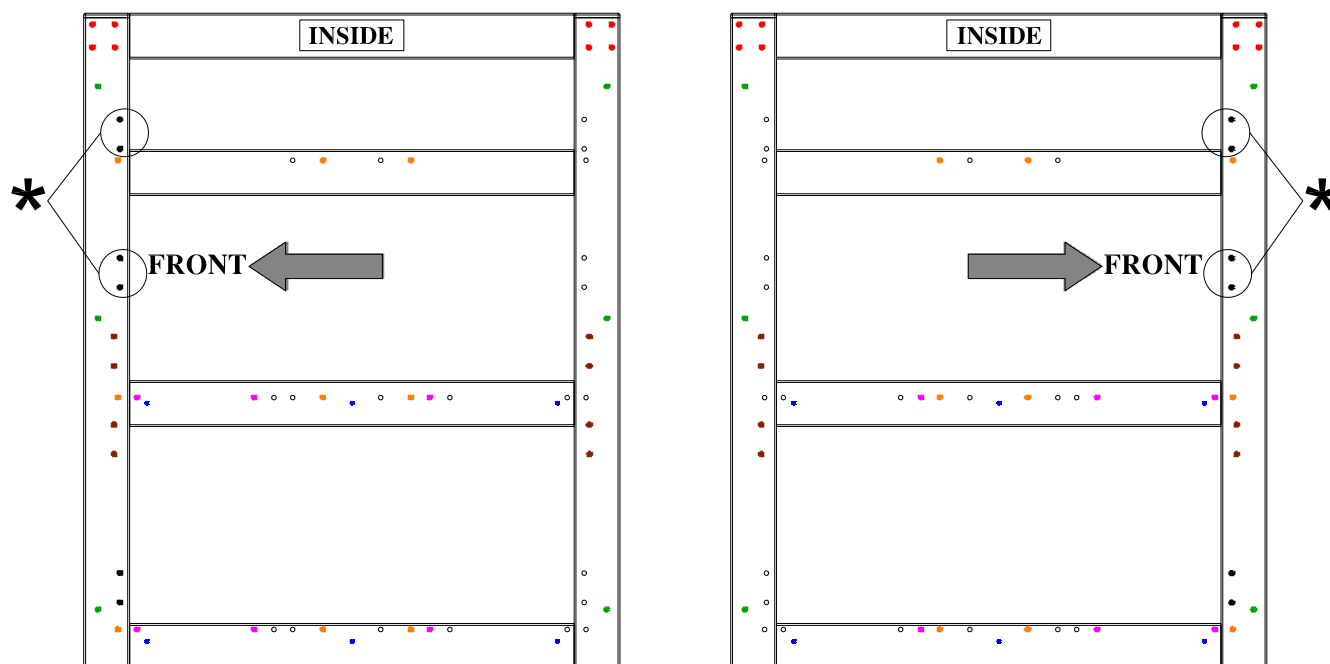
Code	Item
A	 Euro Screw: M6 x 11mm
B	 Häfele® M5 x 38mm PZ2 Confirmat Screw
C	 SISO Corner Bracket
D	 Screw M4 x 40mm
E	 Screw M4 x 15mm
F	 Dowel M8

## Before you begin.

- Please read these instructions completely and thoroughly before you begin assembly and installation.
- Pacific Teak Millworks outdoor cabinetry must be installed by an experienced cabinet installer.
- If your cabinets will be installed with a barbeque grill or other cooking appliances, consult the appliance manufacturer's instructions regarding "Clearances to Combustibles". An insulated liner may be required.
- Note that all holes needed for normal cabinet assembly are precisely located during the CAD fabrication processes, and no drilling is generally required. We recommend using standard hand tools for assembly to prevent damage. If using power tools to assemble cabinets, be sure to adjust the force to the lightest possible setting. Overtightening could strip the screws, aluminum cabinet components, or damage the plastic SISO corner brackets.

**! WARNING:** Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to: [www.P65Warnings.ca.gov/wood](http://www.P65Warnings.ca.gov/wood).

## Cabinet Frame Side Hole Matrix:



● Hole Siso Corner Fix

● Hole Connector HÄFELE Conformat PZ2 drill.gal. 5x38mm

● Hole BLUM Clip mounting plate

● Hole Shelf

● Hole Panel Drawer

● Hole Drawer Roll Out Tray

● Hole Drawer Bloc Upper & Bottom

\* Can be used for door stop on 13" & 18" door chassis

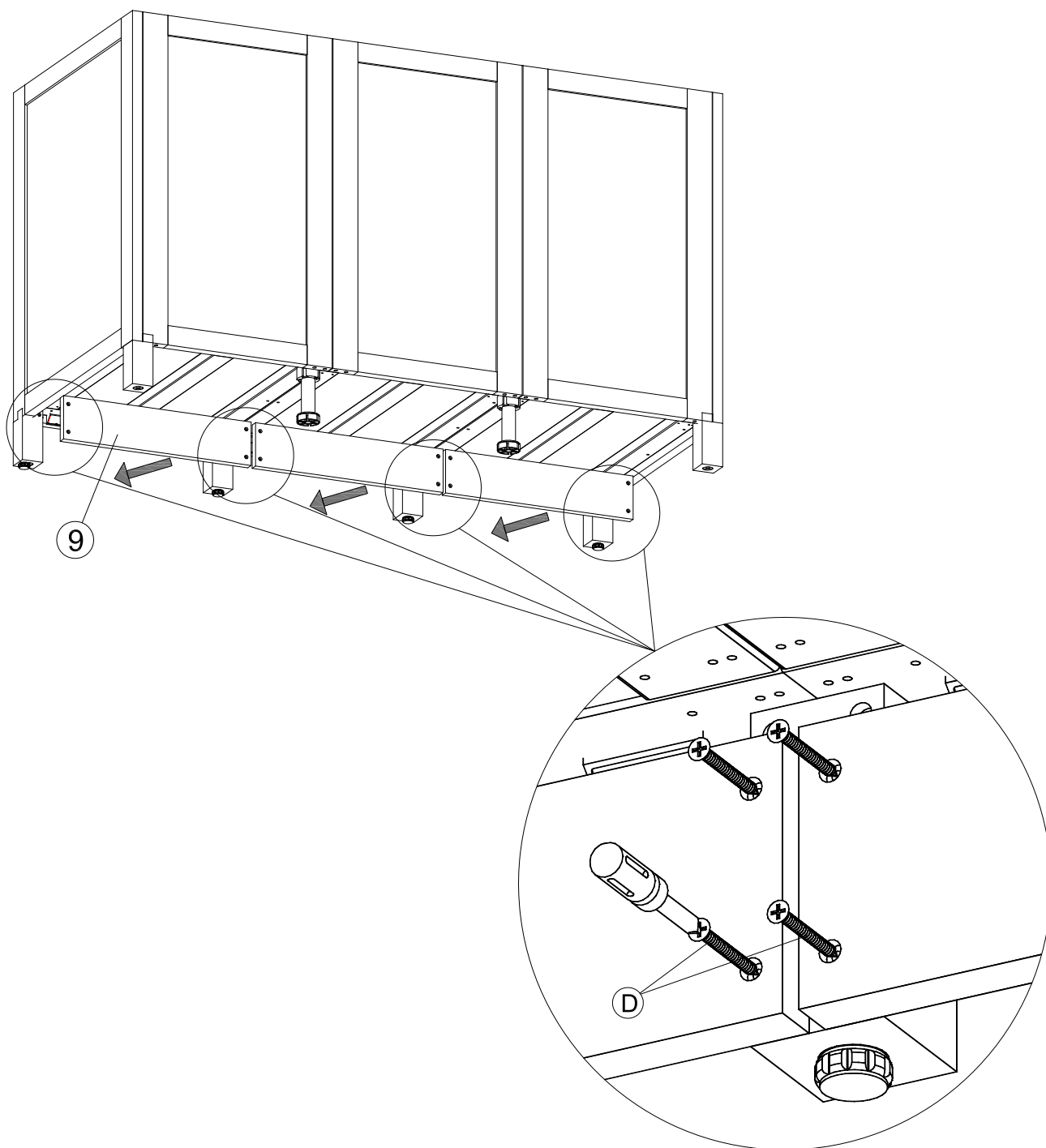
## Assembling Cabinets End to End

The diagram illustrates the process of assembling cabinets end to end. The main view shows three cabinet frames being joined together. Arrows indicate the direction of assembly: the first frame is moved to the right, and the second frame is moved to the left to meet it. A circular inset provides a close-up of a corner joint, showing a screw labeled 'B' being used to secure the connection between the side panel and the top rail.

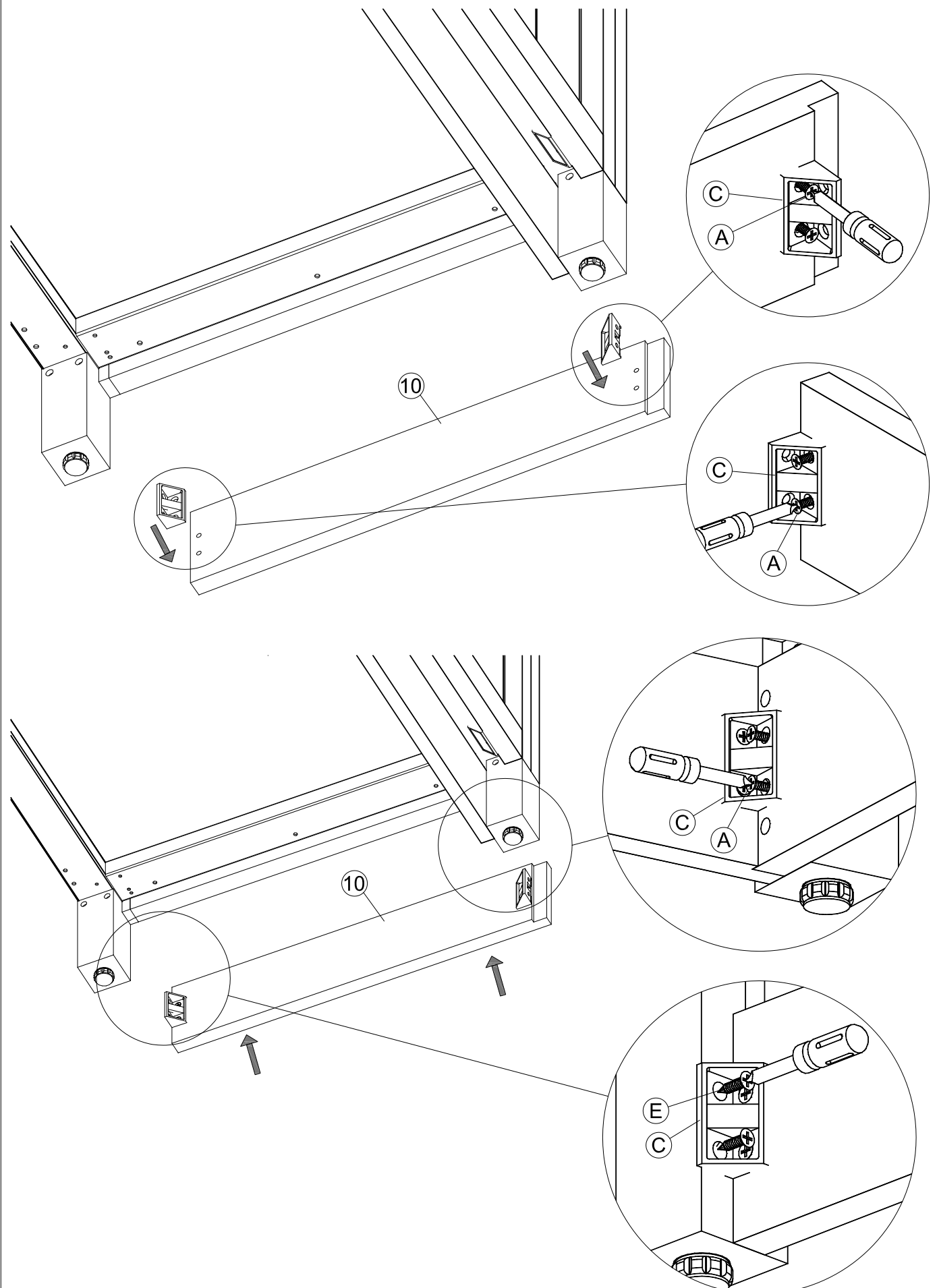
## Installing Legs

The diagram illustrates the process of installing legs on a metal frame. The main view shows a perspective of the frame with legs being attached. Callouts 6, 7, and 8 show different views of the leg attachment process. Callout 6 shows a leg being inserted into a slot. Callout 7 shows a leg being secured with a screw. Callout 8 shows a leg being secured with a screw. Callout 9 shows a leg being secured with a screw. Callout 10 shows a leg being secured with a screw.

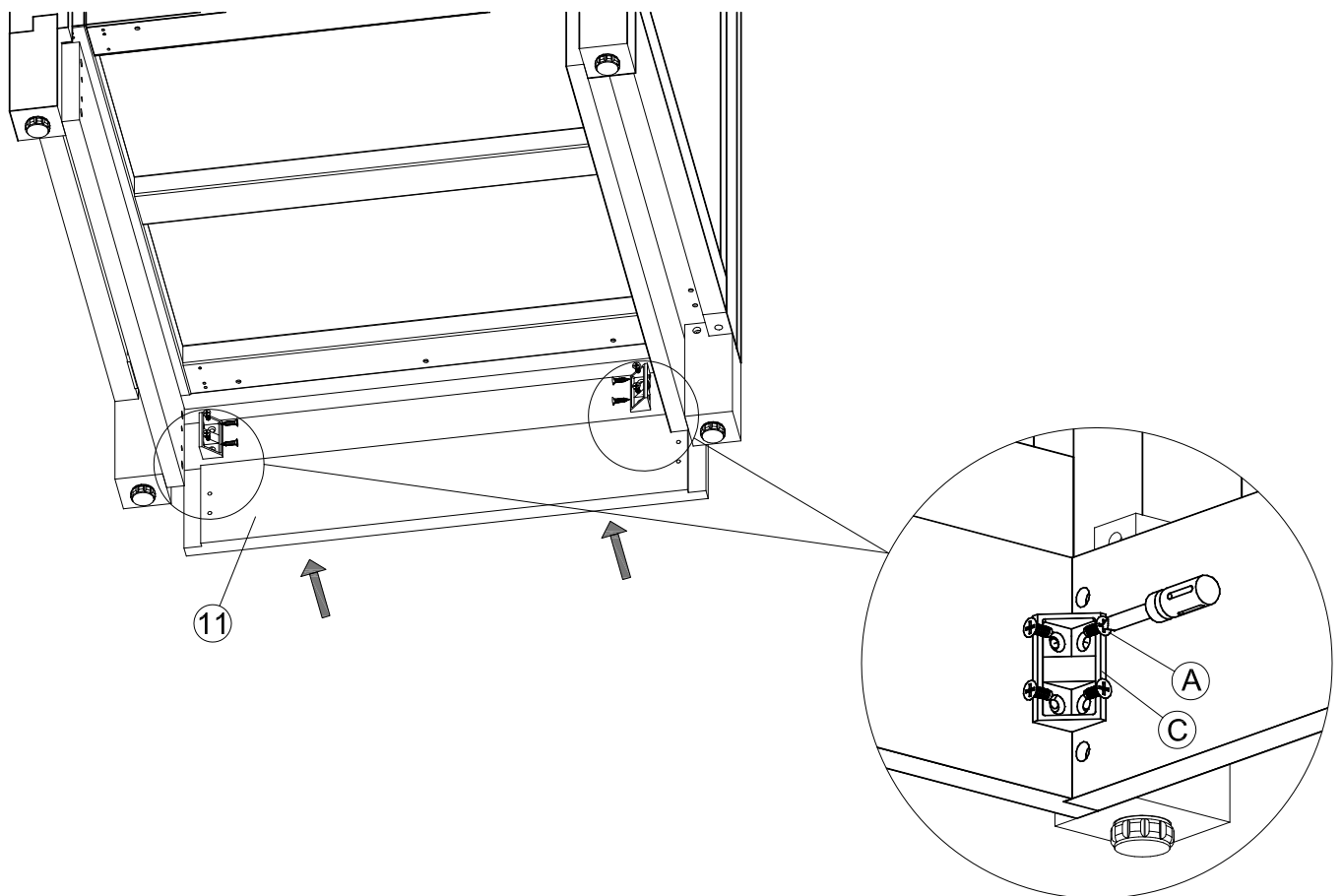
## Installing Toe Kick (13", 18", 24" & 30")



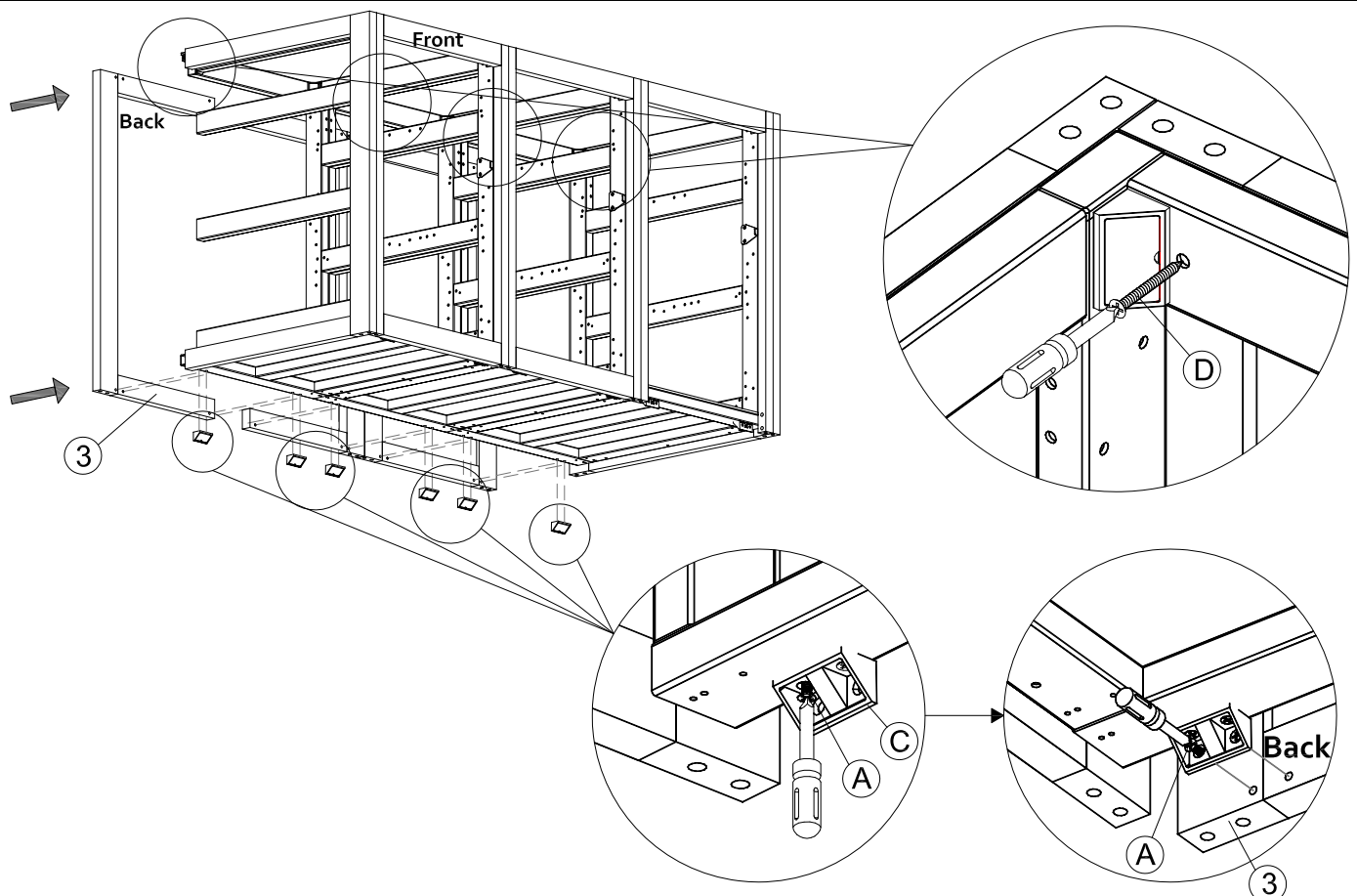
## Installing End Toe Kick (No Back Panel)



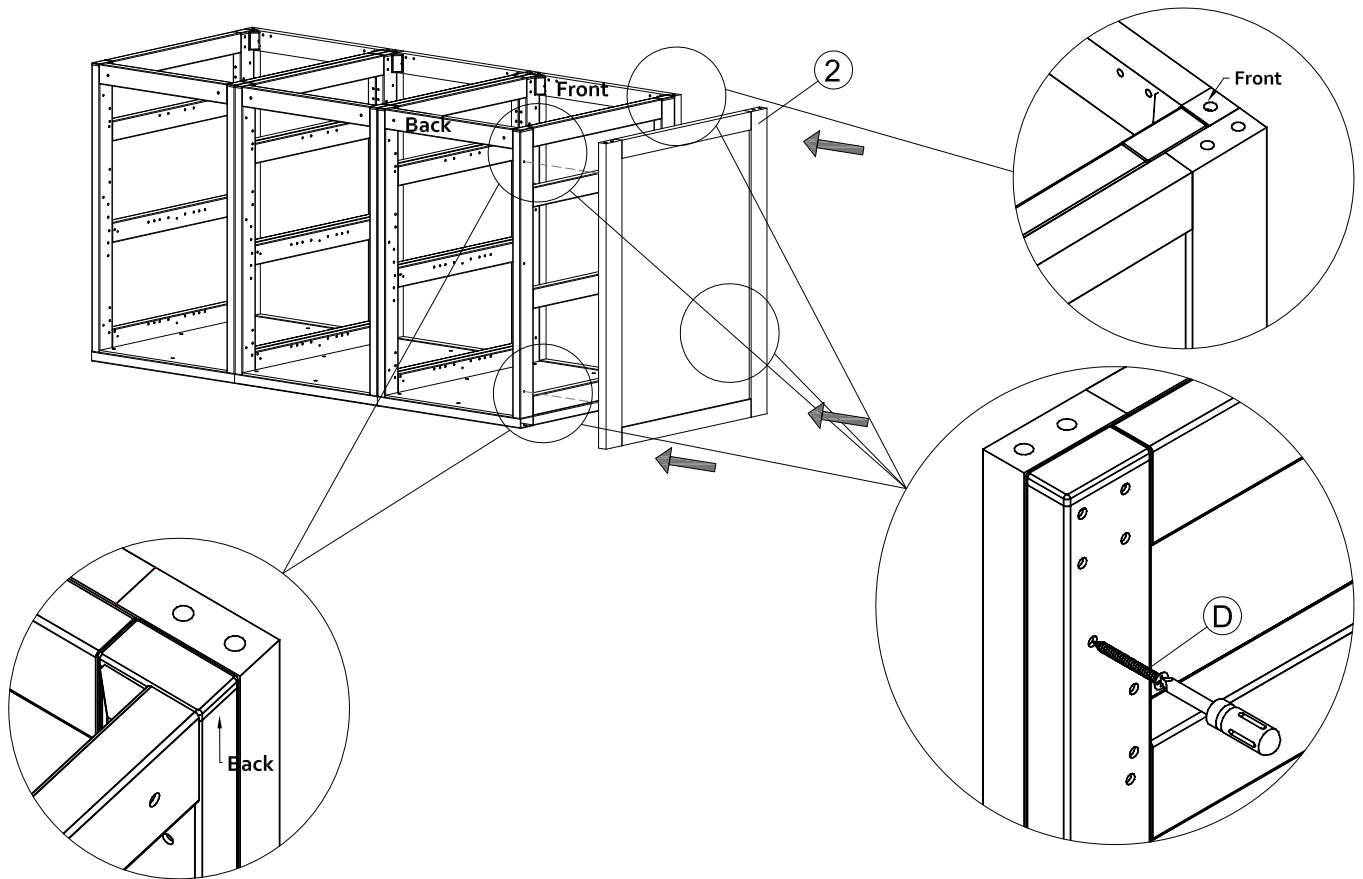
## Installing End Toe Kick (With Back Panel)



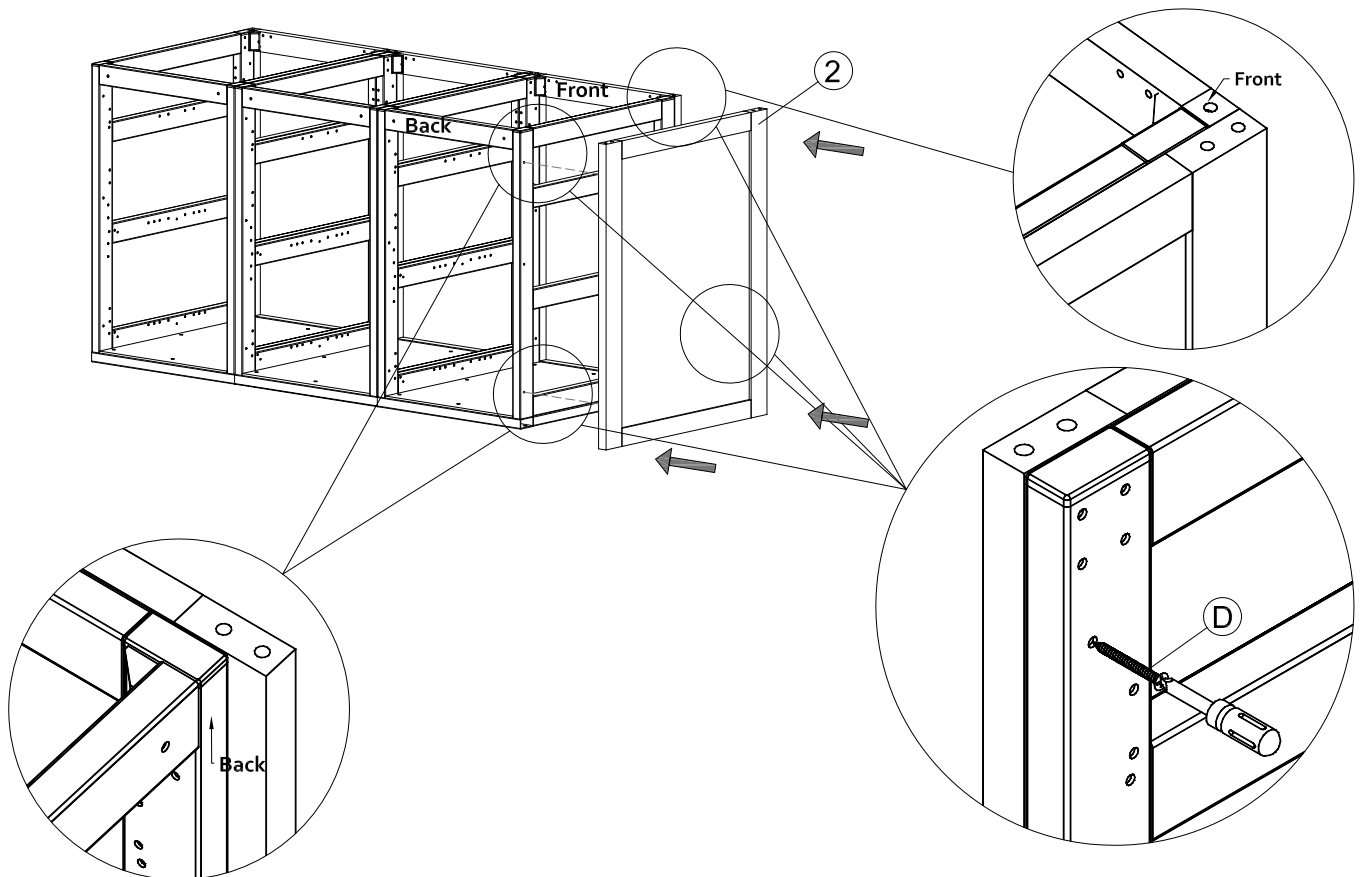
## Installing Back Panel (13", 18", 24" & 30")



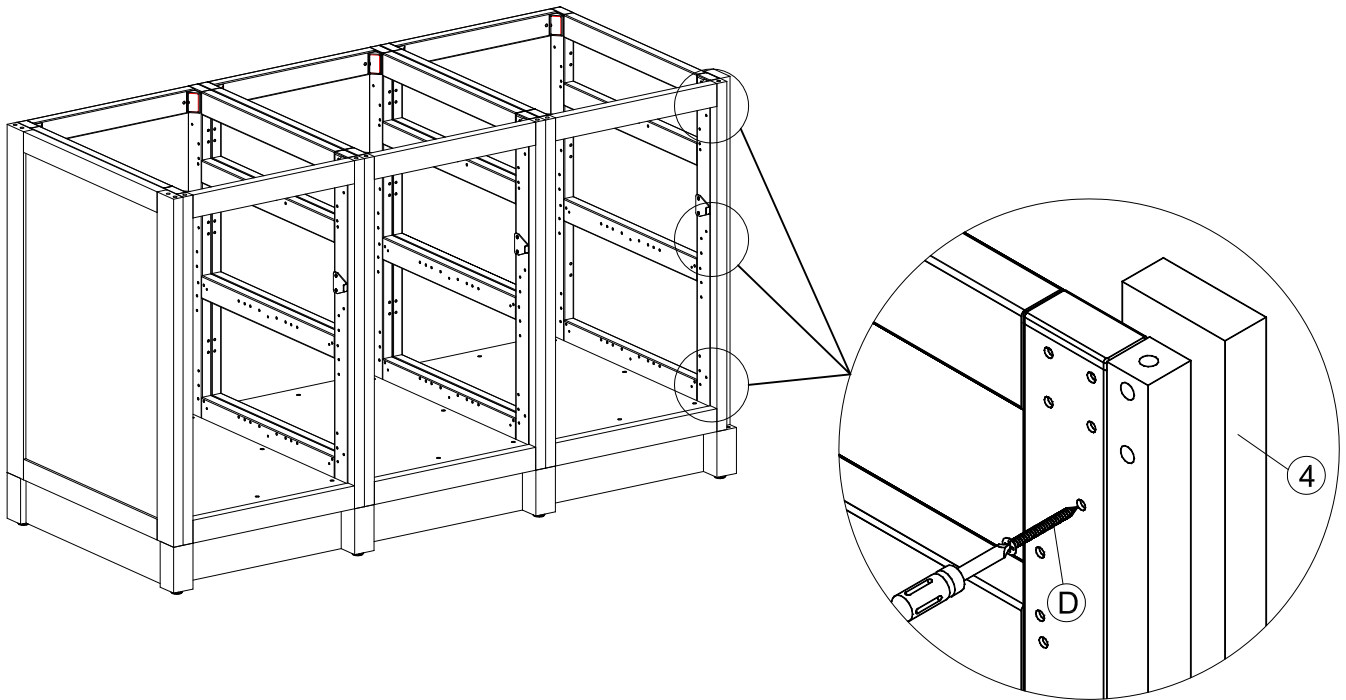
## Installing End Panel (No Back Panel)



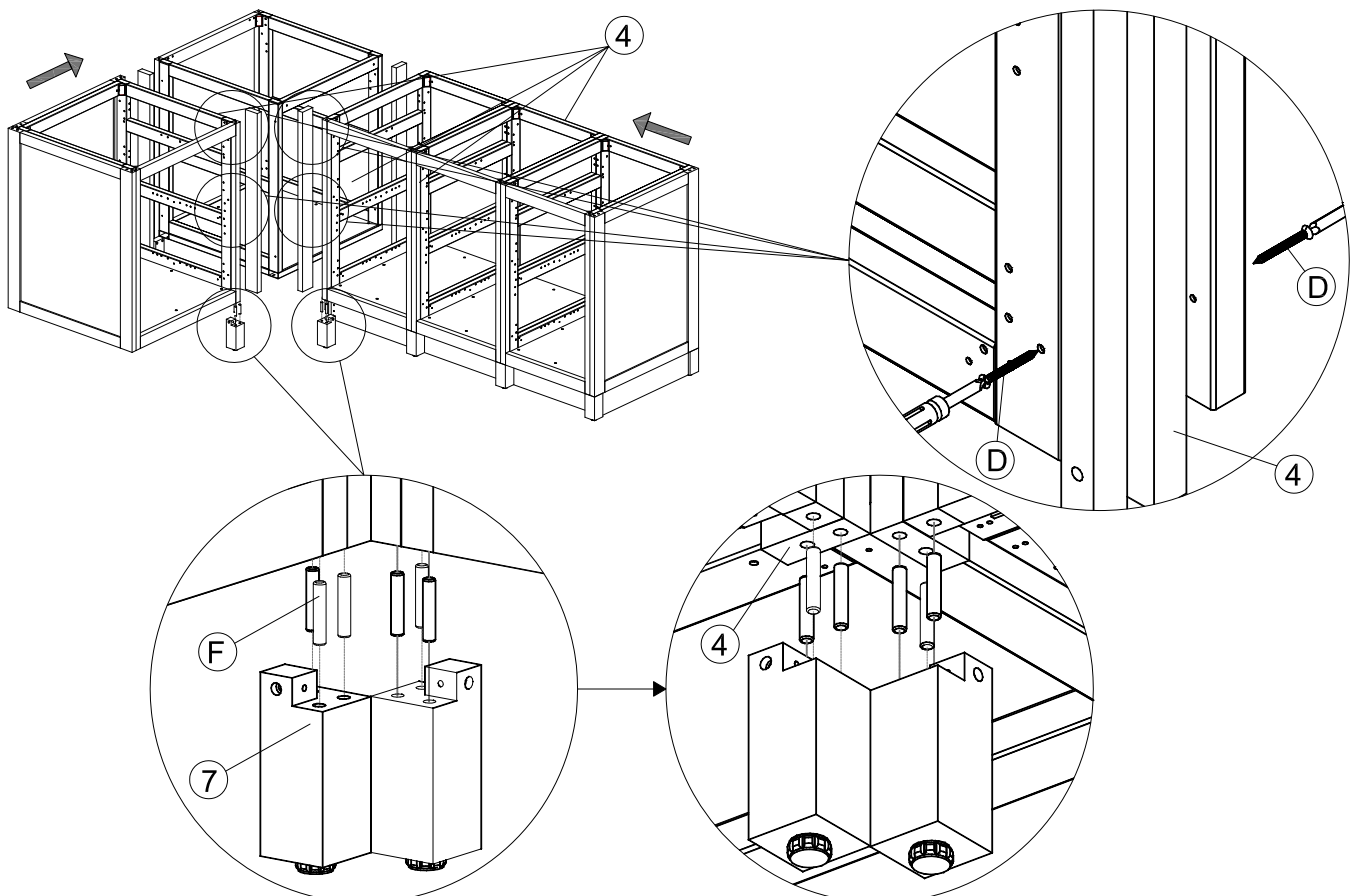
## Installing End Panel (With Back Panel)



## Installing Filler To End Cabinet



## Attaching Cabinets to 24" Corner Cabinet





Attaching Cabinets to 42" Blind Corner Cabinet

