

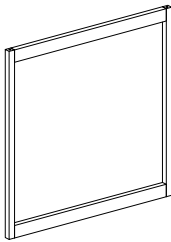
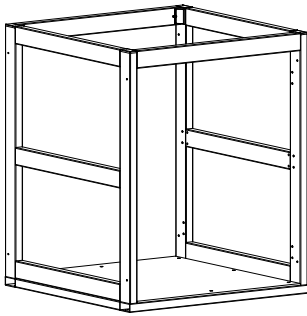
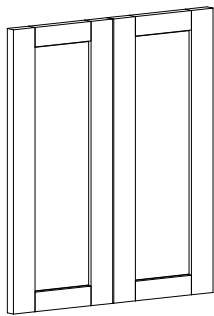
ASSEMBLY INSTRUCTION FOR 24" CORNER CABINET BACK ACCESS DOOR FRAME



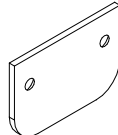
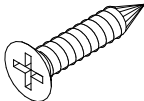
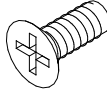
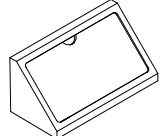
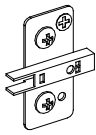
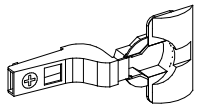
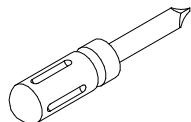
Thank you for choosing Pacific Teak Millworks outdoor cabinetry! You have selected the most beautiful, finest quality outdoor living cabinetry available. Properly installed and cared for, your teak cabinetry will provide a lifetime of beauty, enjoyment and flawless operation for your new outdoor living area.

CONTENTS:

Cabinet Components:

No	Item
1	 <p>Teak Face Frame: 1 ea.</p>
2	 <p>Cabinet Frame: <i>Purchase Separately</i></p>
3	 <p>Cabinet Door: <i>Purchase Separately</i></p>

Assembly Hardware:

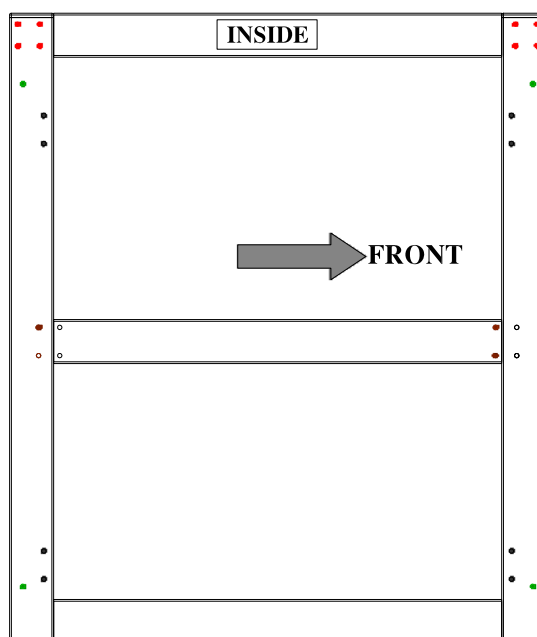
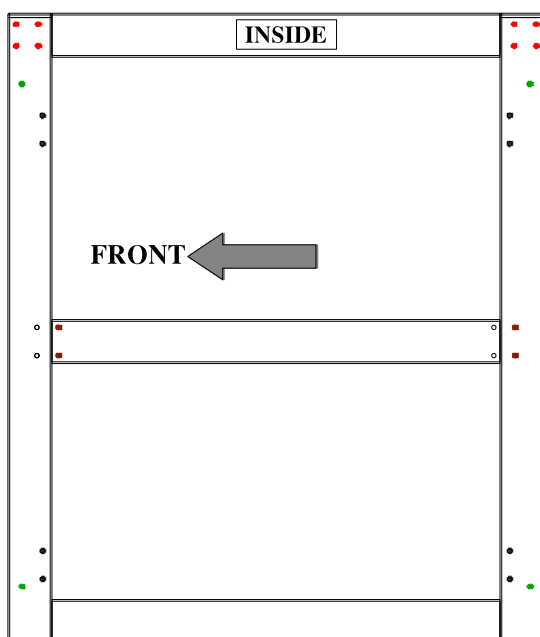
Code	Item
A	 <p>Aluminum Door Stop: 1 ea.</p>
B	 <p>FCB Screw M4x16mm: 2 ea.</p>
C	 <p>Euro Screw: M6 x 11mm. 8 ea.</p>
D	 <p>SISO Corner Bracket: 2 ea.</p>
E	 <p>Blum® Clip Top Hinge Plate: 4 ea.</p>
F	 <p>Blum® Clip Top Blumotion Hinge: 4 ea.</p>
G	 <p>Phillips Head Screwdriver: <i>Not included</i></p>

Before you begin.

- Please read these instructions completely and thoroughly before you begin assembly and installation.
- Pacific Teak Millworks outdoor cabinetry must be installed by an experienced cabinet installer.
- If your cabinets will be installed with a barbeque grill or other cooking appliances, consult the appliance manufacturer's instructions regarding "Clearances to Combustibles". An insulated liner may be required.
- Note that all holes needed for normal cabinet assembly are precisely located during the CAD fabrication processes, and no drilling is generally required. We recommend using standard hand tools for assembly to prevent damage. If using power tools to assemble cabinets, be sure to adjust the force to the lightest possible setting. Overtightening could strip the screws, aluminum cabinet components, or damage the plastic SISO corner brackets.

! WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to: www.P65Warnings.ca.gov/wood.

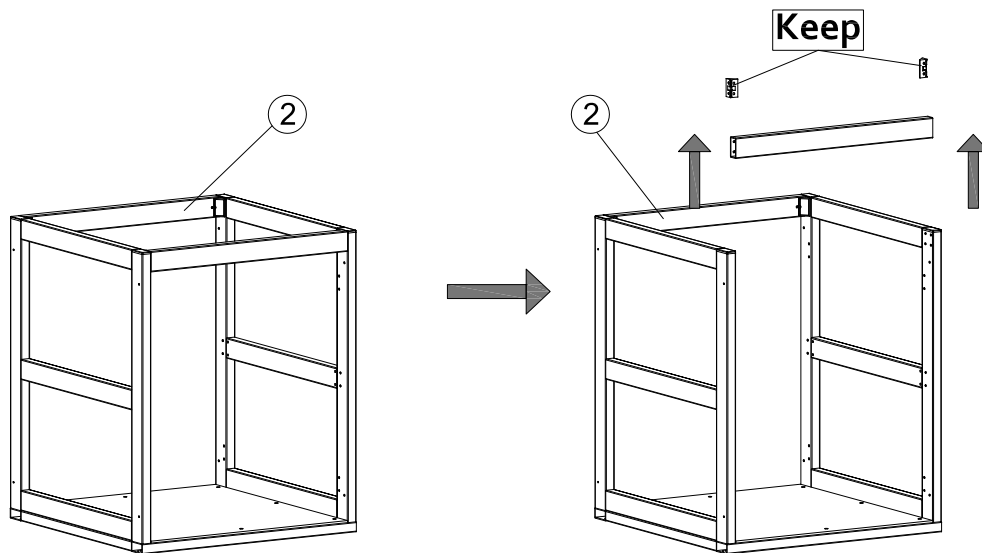
Cabinet Frame Side Hole Matrix:



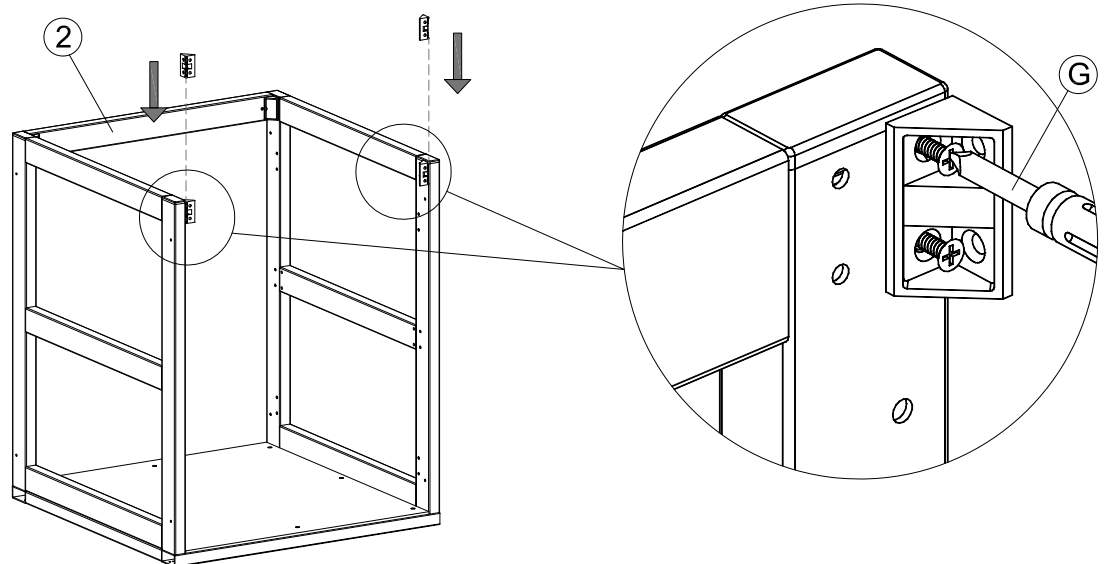
- Hole Siso Corner Fix
- Hole Connector HÄFELE
Confirmat PZ2 drill.gal. 5x38mm

- Hole BLUM Clip mounting plate
- Hole Shelf

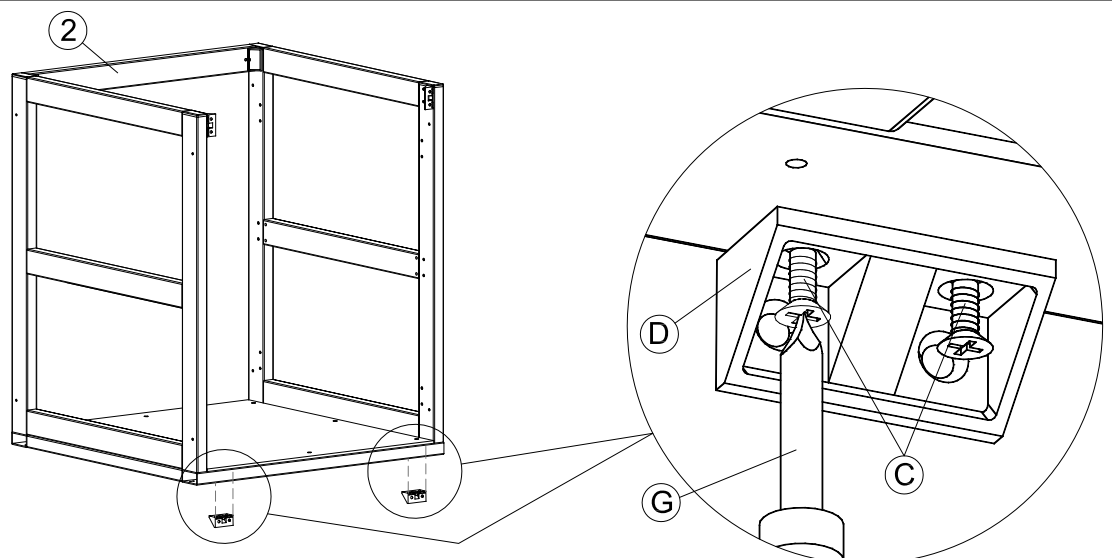
Step 1. Remove Cabinet Frame Rear Support & Corner Brackets



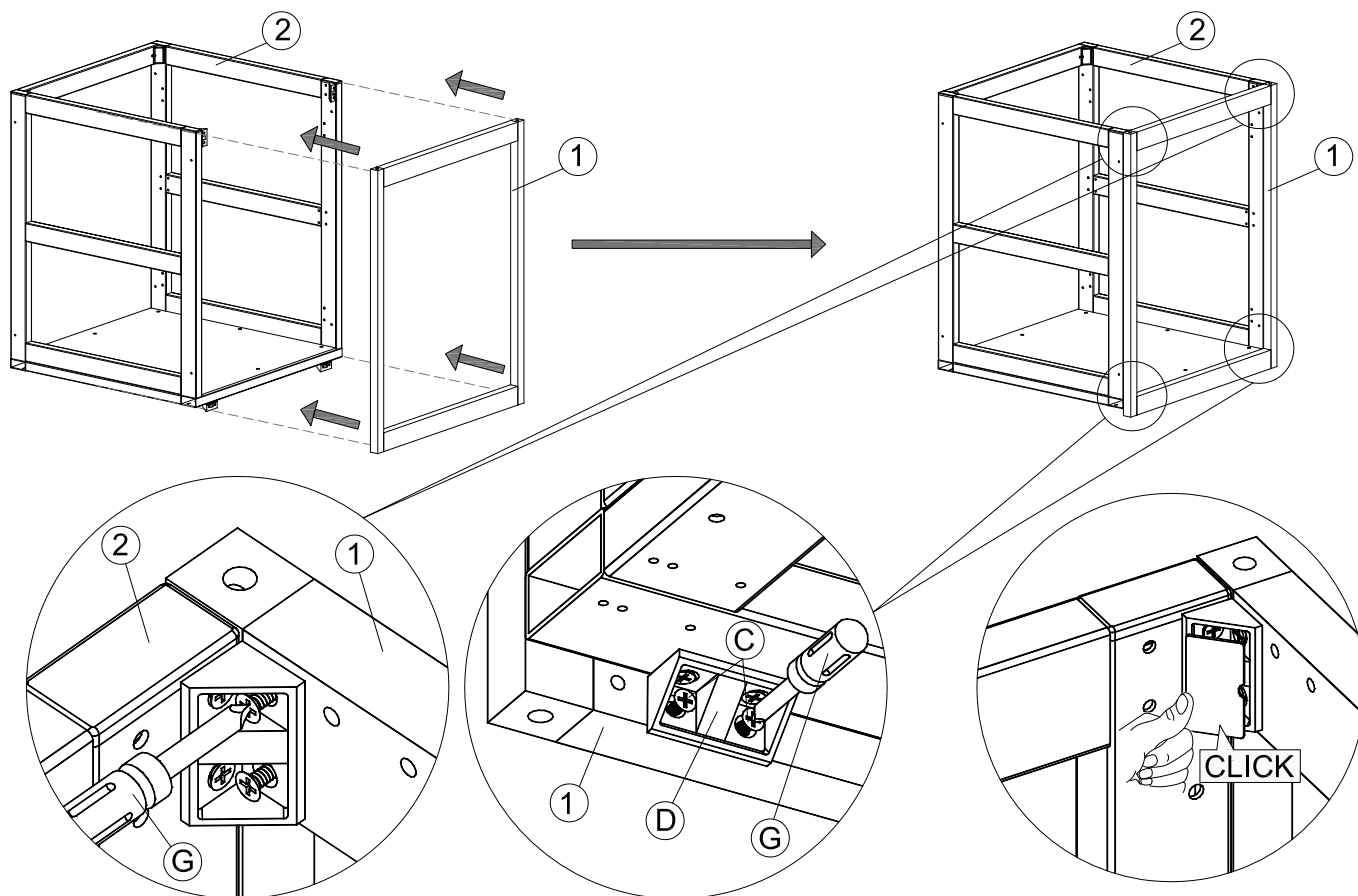
Step 2. Re-install Top Corner Brackets



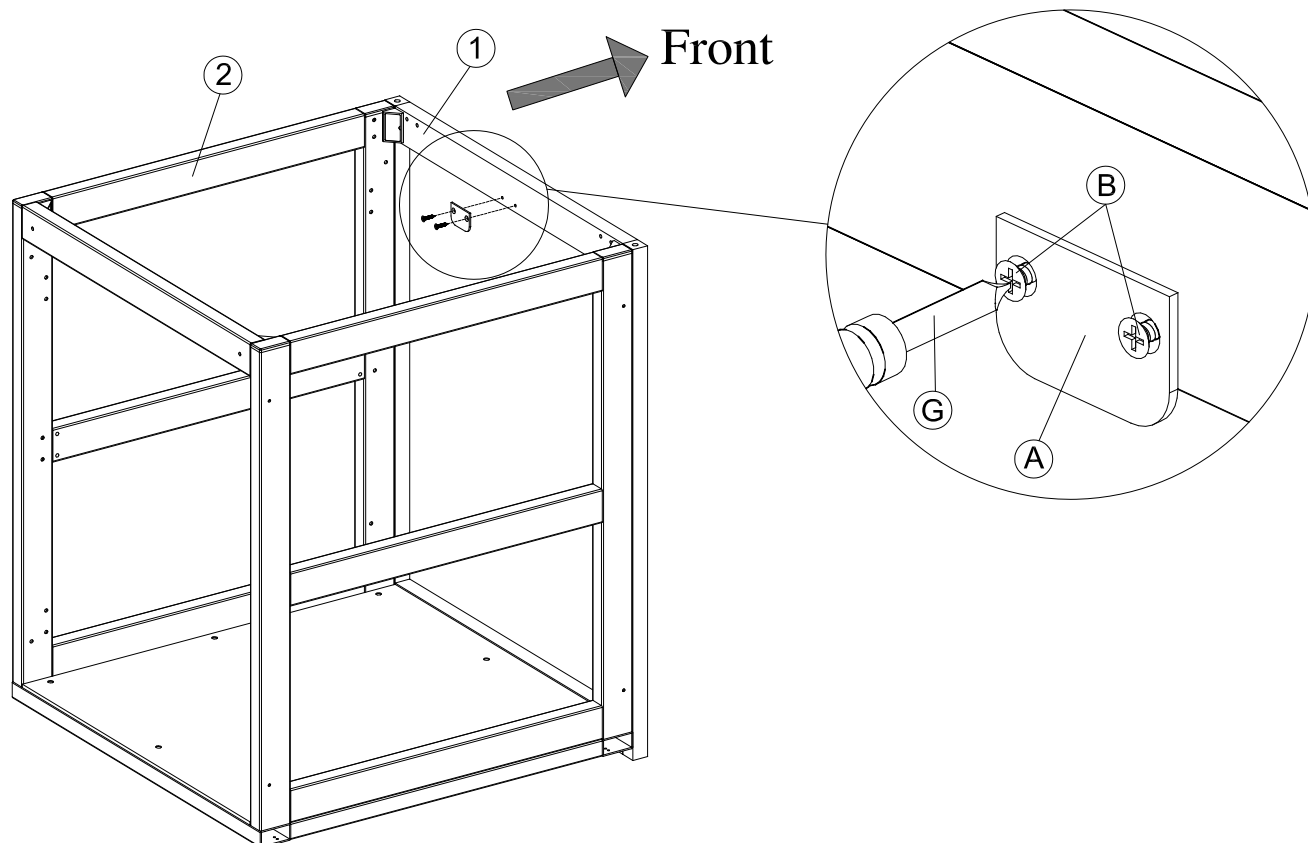
Step 3. Install Bottom Corner Brackets



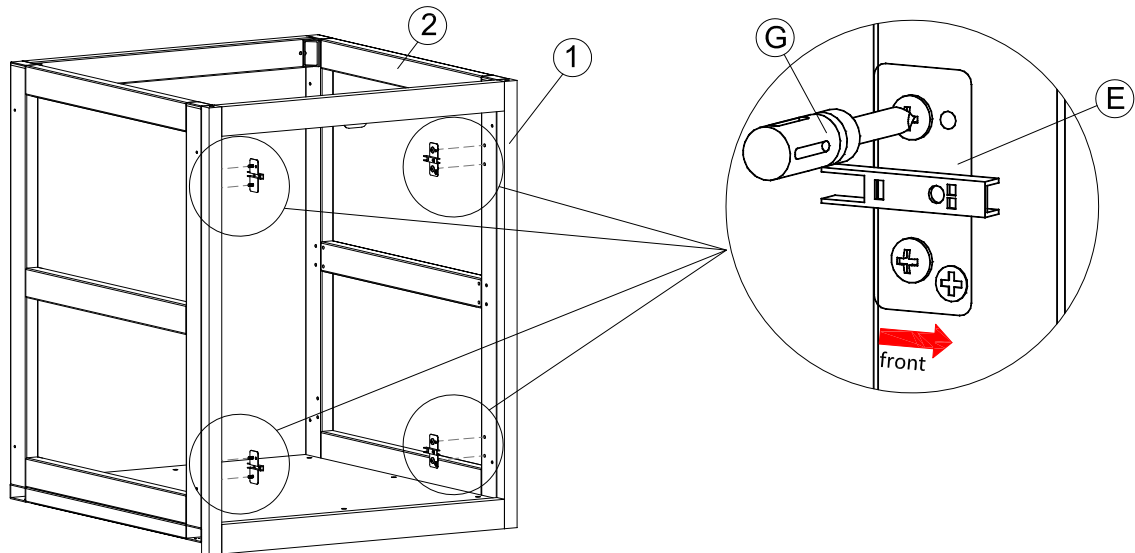
Step 4. Install Teak Face Frame



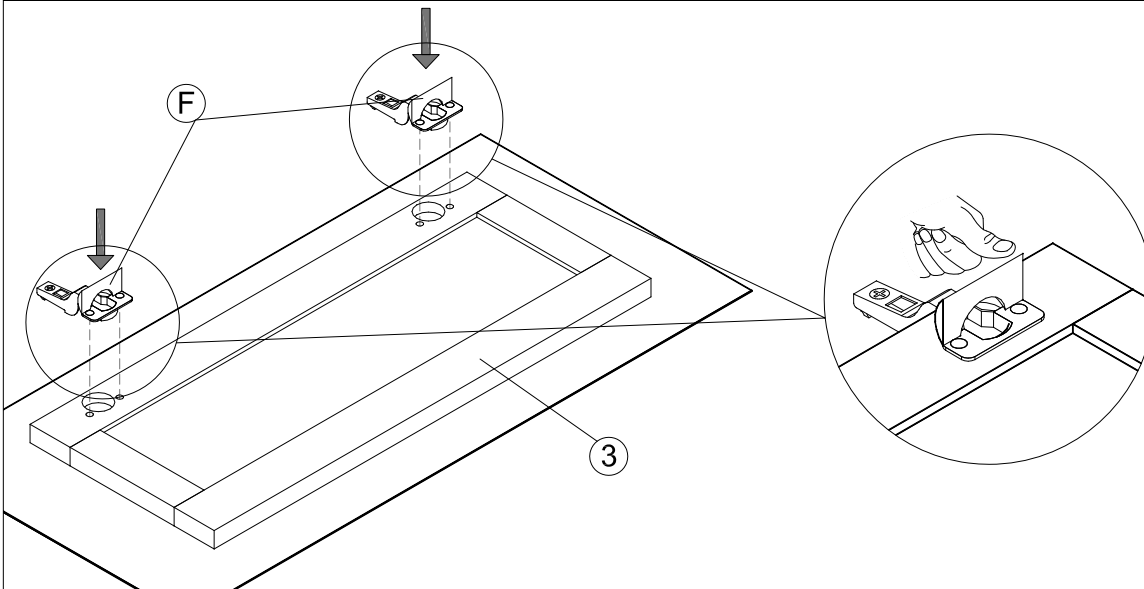
Step 5. Install Door Stop



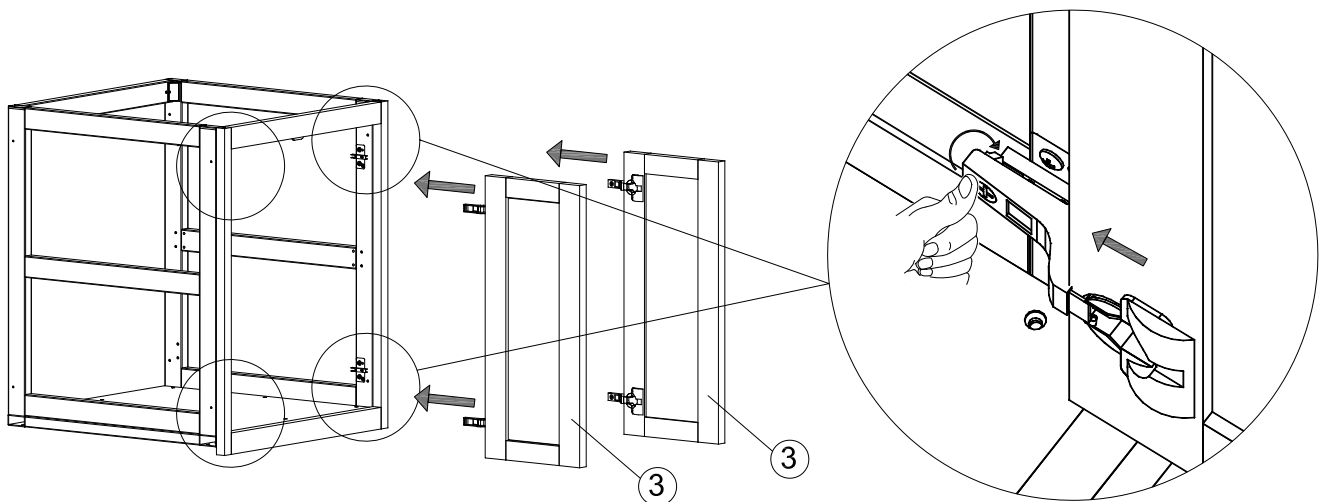
Step 6. Install Hinge Plates



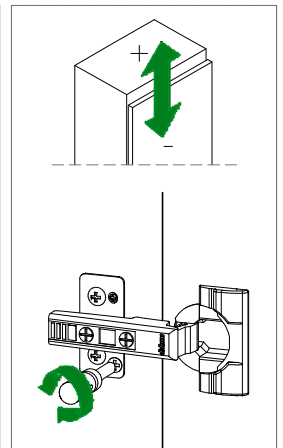
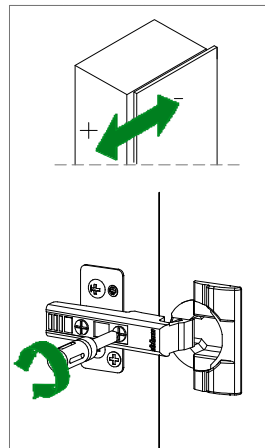
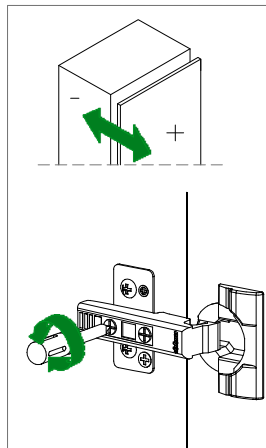
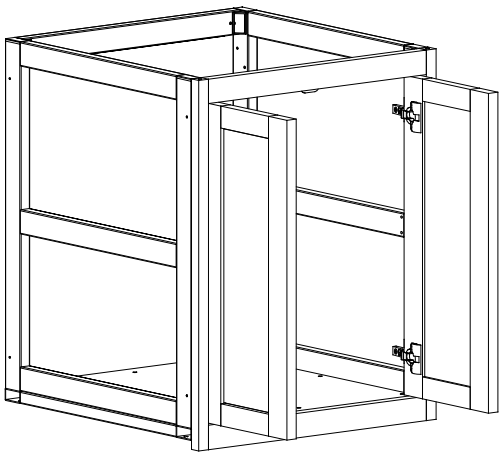
Step 7. Install Hinges on Door (Sold Separately)



Step 8. Install Door



Step 9. Door Adjustment



Step 10.

